# 454 <sup>3</sup>/<sub>4</sub>" Control Flow **Brine Valve**

with 5 GPM Brine Line Refill Flow Control

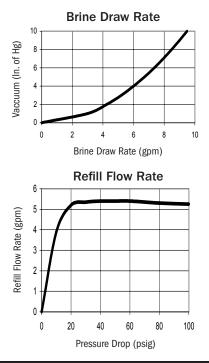
#### 454 <sup>3</sup>/<sub>4</sub>" CONTROL FLOW BRINE VALVE WITH **5 GPM BRINE LINE REFILL FLOW CONTROL**

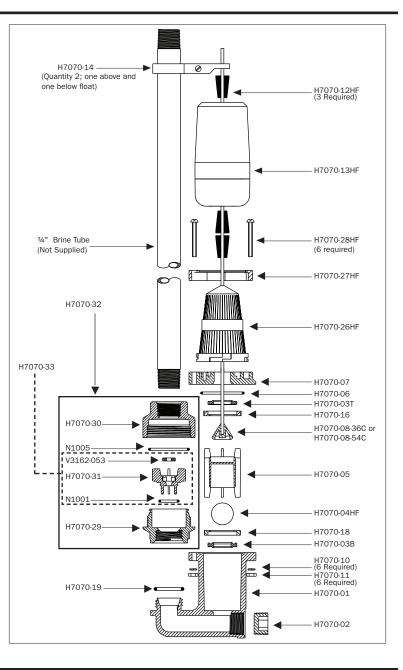
Today's larger commercial brine valves demand higher brine draw and refill rates. Building upon the original 454's design, the 454 <sup>3</sup>/<sub>4</sub>" Control Flow has improved flow characteristics allowing brine draw up to 10 gallons per minute and refill rates up to five gallons per minute. A flow diffuser, heavier float, and brine line refill flow control prevent premature checking.

Maximum Operating Pressure: 125 psig (862 kPa) Temperature Range: 40-110°F (4-43°C)

36" and 54" Float Rods are available. Please specify length as listed below:

H7070-36CF-5 - 454 3/4" Control Flow Brine Valve with 5 GPM Brine Line Refill Flow Control (36" Rod) H7070-54CF-5 - 454 3/4" Control Flow Brine Valve with 5 GPM Brine Line Refill Flow Control (54" Rod)





|              | Order                             | Info | rmati |
|--------------|-----------------------------------|------|-------|
| ORDER NUMBER | DESCRIPTION                       |      | 0     |
| H7070-01     | Body                              |      | H7070 |
| H7070-02     | Plastic Plug 3/4 "                |      | H7070 |
| H7070-03T    | Seat Washer Top (Orange)          |      | H7070 |
| H7070-03B    | Seat Washer Bottom (Clear)        |      | H7070 |
| H7070-04HF   | High Flow Air Check Ball          |      | H7070 |
| H7070-05     | Ball Cage                         |      | H7070 |
| H7070-06     | O-rine Cover Seal                 |      | H7070 |
| H7070-07     | Body Cover                        |      | H7070 |
| H7070-08-36C | Float Rod and Seat Cone Asy - 36" |      | H7070 |
| H7070-08-54C | Float Rod and Seat Cone Asy - 54" |      | H7070 |
| H7070-10     | SS Lock Washer                    |      | H7070 |
| H7070-11     | SS Nut                            |      | N1002 |
| H7070-12HF   | High Flow Float Grommet           |      | N1005 |
| H7070-13HF   | High Flow Float                   |      | V3162 |
| H7070-14     | Float Rod Guide Asy               |      | NOTE  |

| 01 | ormation:    |  |  |  |  |
|----|--------------|--|--|--|--|
|    | ORDER NUMBER | DESCRIPTION  |  |  |  |
|    | H7070-16     | Upper Seat Retainer  |  |  |  |
|    | H7070-18     | Lower Seat Retainer  |  |  |  |
|    | H7070-19     | O-ring Refill Chamber Seal   |  |  |  |
|    | H7070-26HF   | Basket Diffuser  |  |  |  |
|    | H7070-27HF   | Retainer Ring  |  |  |  |
|    | H7070-28HF   | SS HF Screw  |  |  |  |
|    | H7070-29     | Refill Flow Control Base   |  |  |  |
|    | H7070-30     | Refill Flow Control Body   |  |  |  |
|    | H7070-31     | Refill Flow Control Retainer   |  |  |  |
|    | H7070-32     | Refill Flow Control Asy  |  |  |  |
|    | H7070-33     | Refill Flow Control Retainer Asy   |  |  |  |
|    | N1001        | 0-ring 115   |  |  |  |
|    | N1005        | 0-ring 130   |  |  |  |
|    | V3162-053    | Refill Flow Control Washer   |  |  |  |
|    |              | low Brine Valve is designed for salt brine only.<br>brine well that is 5" or larger. |  |  |  |

## 454 ¾" Control Flow Brine Valve with 5 GPM Brine Line Refill Flow Control Installation Guide

- 1. Use Teflon tape only on threaded plastic pipe connections. Many liquid or paste pipe sealing products contain compounds that may cause plastics to crack with time.
- 2. PVC brine pipe is recommended for use with these valves as it is non-corrosive and threads easily.
- 3. After the proper float setting has been determined and the height set, place the float rod guides close to the float (but not as to hinder float operation), adjust to position the float directly above the brine valve and tighten securely.
- 4. Position the assembly securely in the brine well and check to see that there is no interference with the float operation.

NOTE: This brine value is intended to be used as a safety float only for timed brine systems! Repeated float closures at high refill rates can cause "water hammer," which may damage the plumbing. For non-timed brine systems, use the 454  $\frac{3}{4}$ " Standard Brine Value.

| ORDER<br>NUMBER | DESCRIPTION                |
|-----------------|----------------------------|
| H7070-03T       | Seat Washer Top (Orange)   |
| H7070-03B       | Seat Washer Bottom (Clear) |
| H7070-06        | O-ring Cover Seal          |
| H7070-16        | Upper Seat Retainer        |
| H7070-18        | Lower Seat Retainer        |
| H7070-19        | O-ring Refill Chamber Seal |

### Order No: H7070-34 Description: 454 Brine Valve Seal Replacement Kit



### Clack Corporation 4462 DURAFORM LANE • WINDSOR, WISCONSIN 53598-9716 USA

4462 DURAFORM LANE • WINDSOR, WISCONSIN 53598-9716 USA **PHONE (608) 846-3010** FAX (608) 846-2586 SALES/CUSTOMER SERVICE FAX (800) 755-3010